

Date: Monday, 5/1/2006 4:23:34 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER TUBE 3"
Job Number : 26914	
Estimate Number : 10470	
P.O. Number : N/A	Part Number : D2406
This Issue : 5/1/2006 S.O. No. : N/A	Drawing Number : D2406 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>See Comment Below</u>	Due Date : 6/30/2006 Qty: 2 Um: Each
Checked & Approved By : <u>06.05.02</u>	
Comment : Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x.049W
		
Comment: Qty.: 0.3333 f(s)/Unit Total : 0.6666 f(s) 6061-T6 Tube 3.00 x .049W Material: 6061-T6 (3" OD x 0.049") wall seamless tubing (M6061T6T3.000W.049) Batch: <u>M1821</u> <u>FF 06.05.16</u> 2		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per Dwg D2406 2- Deburr Identify as D2406 <u>FF 06.05.16</u> 2		
3.0	QC5	INSPECT WORK TO CURRENT STEP
		
Comment: INSPECT WORK TO CURRENT STEP <u>06/05/16</u> (2)		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>F.G</u> <u>06/05/16</u> (2)		
5.0	DC	DOCUMENT CONTROL
		
Comment: DOCUMENT CONTROL Inspection Level 21 <u>06/05/17</u> (2)		

06/05.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 06/05/17  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

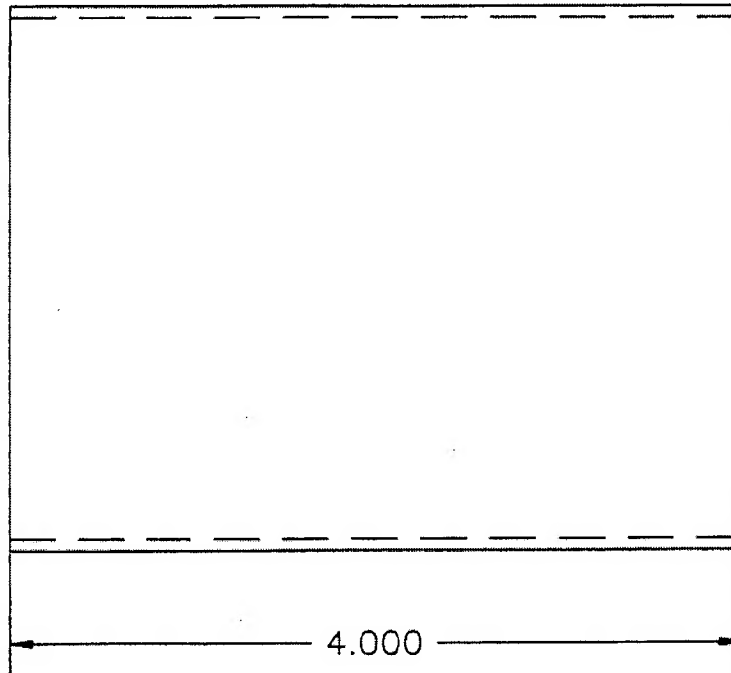
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2406	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE 3" HEATER TUBE	SCALE 1:1

RELEASED  
9669/10 BW



MATERIAL: 6061-T6 SEAMLESS TUBE  
3" DIAM 0.049 WALL CUT 4" LONG

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26914